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INSTALLATION INSTRUCTIONS

1. Using scissors, cut out the template that is on the attached page, locate on the switch panel mounting area.

2. Use a 3/8" Drill bit and drill the corners of the template cutouts.

3. Using the dotted line as a pattern cut out the hole with a jigsaw.

4. With a 5/16" drill bit, drill the four-switch panel mounting holes. Using the twist lock receptacle as a pop rivet template, center it over the 5/16" holes and mark. Drill all 8 holes for the pop rivets, using a 7/64" drill bit. Rivet the twist lock receptacle to the backside of the mounting holes.

3. Mount the switch panel.

4. Sort and route the wires to the proper place using the chart below:

Wire Color:	**Attach To:**
Red (single 10ga. Wire)	Main power source
Black	Ground
Gray/White	Radiator fan wire
Purple	Starter activation wire
Blue	Accessory #1
Tan	Accessory #2
Green	Accessory #3
Orange and Black	Primary Coil
Brown And Black	Secondary Coil
Red / White	Voltmeter power source
Lt. Blue / Black	Oil pressure sender
6-position connector w/solid color wires	Primary ignition box
6-position connector w/striped color wires	Secondary ignition box
2-position connector w/solid color wires	Primary pickup
2-position connector w/striped color wires	Secondary pickup

NOTE: PICKUP WIRES MAY BE SPLICED TOGETHER IN THE HARNESS BY INSTALLING THE X CONNECTOR INCLUDED IN KIT.

3 Position connector is for the tachometer. Red to power, black to ground and white to pickup (sensor) wire.

NOTE: THE TACHOMETER IS POWERED ONLY WHEN THE #1 ACCESSORY SWITCH (NEXT TO THE FAN SWITCH) IS TURNED ON. DIODES HAVE BEEN INSTALLED TO PREVENT ANY BACK FEED IN THE TACHOMETER SIGNAL WIRE.

5. Test all switches and accessories for proper operation.

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MOUNTING TEMPLATE

3/18/98