INSTALLATION INSTRUCTIONS
CENTER HIGH MOUNT STOP LIGHT HARNESS
1994 & 1995 FULL SIZE FORD PICKUPS
PART # TC-02

1. OPEN THE HOOD AND LOCATE THE THIRD BRAKE LIGHT FEED CONNECTOR POSITIONED UNDERNEATH THE BRAKE MASTER CYLINDER. IT COMES FROM THE FACTORY PLUGGED INTO A PROTECTIVE CAP AND LABELED.
2. DO WHATEVER IS NECESSARY TO OBTAIN 3/16 INCH OF BARE CONDUCTOR AT THE END OF THIS WIRE.
3. REMOVE THE HARNESS FROM THE BAG. OPEN THE PARTS KIT AND REMOVE THE PIECE OF BLACK HEAT SHRINK TUBING. SLIDE THE PIECE OF TUBING OVER THE END OF THE STRIPPED WIRE AT LEAST 6 INCHES BACK FROM THE END.
4. LOCATE THE WIRE ON THE THIRD BRAKE LIGHT HARNESS THAT HAS THE UNINSULATED BUTT CONNECTOR CRIMPED TO IT. TAKE THE STRIPPED END OF THE FACTORY FEED WIRE FROM STEP 1 AND PLACE IT INTO THE OPEN PART OF THE CONNECTOR. CRIMP THE CONNECTOR USING THE PROPER TOOL.
5. SLIDE THE HEAT SHRINK DOWN UNTIL IT COMPLETELY COVERS THE CONNECTOR AND ANY EXPOSED WIRING. APPLY HEAT TO THIS TUBING UNTIL IT SHRINKS AND THE WIRING IS FULLY INSULATED.
6. INSTALL LOOM PROVIDED IN ORDER TO PROTECT THE WIRING. ROUTE THE WIRE DOWN THE LEFT (DRIVER'S) SIDE OF THE TRUCK TO THE REAR OF THE VEHICLE THEN UP TO THE TOP OF THE BED. SECURELY MOUNT BOTH THE LOOMED WIRE AND THE FUSE HOLDER WITH THE TIE WRAPS PROVIDED. MAKE SURE YOU ROUTE THE WIRE AWAY FROM ANYTHING THAT MAY DAMAGE.
7. IF THE WIRE MUST PASS THROUGH METAL THAN THE GROMMET PROVIDED MUST BE USED. NOTE: THE GROMMET REQUIRES A 5/8 INCH HOLE.
8. LOCATE THE POWER WIRE COMING FROM THE REPLACEMENT THIRD BRAKE LIGHT AND STRIP APPROXIMATELY 3/16 INCH OF INSULATION OFF THE END. CRIMP THE MALE SPADE TERMINAL PROVIDED TO THIS WIRE.
9. CONNECT THE MALE AND FEMALE SPADE CONNECTORS TOGETHER.
10. IF YOU HAVE NOT ALREADY DONE SO, GROUND THE THIRD BRAKE LIGHT TO CHASSIS GROUND USING THE WIRE PROVIDED ON THE REPLACEMENT LIGHT.
11. IT IS IMPORTANT THAT YOU DISABLE THE FACTORY ORIGINAL CENTER HIGH MOUNT BRAKE LIGHT (THIS CAN BE DONE BY REMOVING THE BULB) SO THAT IT WILL NOT LIGHT WHEN THE BRAKES ARE APPLIED.
12. TEST THE THIRD BRAKE LIGHT FOR PROPER OPERATION.

REVISED 3-10-95